

QUALIFICATION PACK – OCCUPATIONAL STANDARD FOR FURNITURE AND FITTINGS SECTOR

What are Occupational Standards(OS)?

- OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- POS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding



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Introduction

Qualification Pack - Carpenter - Wooden Furniture

SECTOR: FURNITURE AND FITTING

SUB SECTOR: Wooden Furniture

OCCUPATION: Carpentry

REFERENCE ID: FFS/Q0102

ALIGNED TO: NCO- 2004/ 7124.10/7124.35

Carpentry for furniture making is a skilled trade in which the primary work performed is the cutting, shaping and installation of different components together to make the final product.

Brief Job Description: Furniture Maker is responsible for designing, building and repairing fixtures, furniture, and other items using different types of wood. He/she is required to study the technical drawings, measure, cut and shape wood, plywood or other material.

Personal Attributes: A Furniture Maker should have knowledge of different types of furniture and its installation along with knowledge of structure of furniture, dimension conversion and conversion of drawings to furniture. He/ she is required to be flexible in terms of adapting their style of work to different types of furniture design and the type of furniture He/she should have good mathematical skills and have accuracy in measurement along with having good hand-eye coordination.



Qualification Pack For Carpenter

Qualifications Pack Code	FFS/Q0102		
Job Role	Ca	Carpenter – Wooden Furniture	
Credits(NSQF)	TBD	TBD Version number 1.0	
Sector	Furniture and Fittings	Drafted on	23/06/15
Sub-sector	Wooden Furniture	Last reviewed on	30/06/15
Occupation	Carpentry	Next review date	30/06/17
NSQC Clearance on			

Job Role	Carpenter – Wooden Furniture	
Role Description	Furniture Maker is responsible for designing, building and repairing fixtures, furniture, and other items using different types of wood. He/she is required to study the technical drawings, measure, cut and shape wood, plywood or other material.	
NSQF level	4	
Minimum Educational Qualifications	Preferably Class V	
Maximum Educational Qualifications	N/A	
Training	N/A	
(Suggested but not mandatory)		
Minimum Job Entry Age	18 Years	
Experience	Minimum of two years of experience as an assistant in furniture making preferred	
Applicable National Occupational Standards (NOS)	Compulsory 1. FFS/N0102Carry out cutting and trimming of the wood 2. FFS/N0103Carry out assembling of different parts of the furniture 3. FFS/N8501Maintain the work area, tools and machines 4. FFS/N8601Maintain health, safety and security at workplace 5. FFS/N8701Carry out work effectively at the workplace Optional: N.A.	
Performance Criteria	As described in the relevant OS units	



Qualification Pack For Carpenter

Keywords /Terms	Description	
Sector	Sector is a conglomeration of different business operations having si	
	businesses and interests. It may also be defined as a distinct subset of the	
	economy whose components share similar characteristics and interests.	
Sub-sector	Sub-sector is derived from a further breakdown based on the	
	characteristics and interests of its components.	
Vertical	Vertical may exist within a sub-sector representing different domain are	
	or the client industries served by the industry.	
Occupation	Occupation is a set of job roles, which perform similar/related set of	
	functions in an industry.	
Function	Function is an activity necessary for achieving the key purpose of the	
	sector, occupation, or area of work, which can be carried out by a person	
	or a group of persons. Functions are identified through functional analysis	
	and form the basis of OS.	
Sub-functions	Sub-functions are sub-activities essential to fulfil achieving the objectives	
	of the function.	
Job role	Job role defines a unique set of functions that together form a unique	
	employment opportunity in an organization.	
Occupational Standards	OS specify the standards of performance an individual must achieve when	
(OS)	carrying out a function in the workplace, together with the knowledge	
	and understanding; he/she needs to meet that standard consistently.	
	Occupational Standards are applicable both in the Indian and global	
	contexts.	
Performance Criteria	Performance Criteria are statements that together specify the standard of	
	performance required when carrying out a task.	
National Occupational	NOS are Occupational Standards which apply uniquely in the Indian	
Standards (NOS)	context.	
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a	
	qualifications pack.	
Qualifications Pack(QP)	Qualifications Pack comprises the set of OS, together with the	
	educational, training and other criteria required to perform a job role. A	
	Qualifications Pack is assigned a unique qualification pack code.	
Unit Code	Unit Code is a unique identifier for an Occupational Standard, which is	
	denoted by an 'N'.	
Unit Title	Unit Title gives a clear overall statement about what the incumbent	
	should be able to do.	
Description	Description gives a short summary of the unit content. This would be	
	helpful to anyone searching on a database to find the required one.	
Scope	Scope is the set of statements specifying the range of variables that an	
	individual may have to deal with in carrying out the function which have a	
	critical impact on the quality of required performance.	
Knowledge and	Knowledge and Understanding are statements which together specify the	
Understanding	technical, generic, professional and organizational specific knowledge	
	that an individual needs in order to perform up to the required standard.	



Qualification Pack For Carpenter

Keywords /Terms	Description
OS	Occupational Standard(s)
NOS	National Occupational Standard(s)
QP	Qualifications Pack
NSQF	National Skill Qualifications Framework
TBD	To Be Determined





FFS/N0102

Carry out cutting and trimming of the wood

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required for a furniture maker to carry out cutting and trimming of the wood to make components of the furniture.





FFS/N0102 Carry out cutting and trimming of the wood

Unit Code	FFS/N0102	
Unit Title (Task)	Carry out cutting and trimming of the wood	
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required for a furniture maker to carry out cutting and trimming of the wood to make components of the furniture.	
Scope	This unit/task covers the following:	
	 Preparation Cutting and trimming Inspection 	
Performance Criteria(PC		
Element	Performance Criteria	
Preparation	To be competent, the user/individual on the job must be able to: PC1. Collect technical drawings or instructions from supervisors PC2. Clarify with the supervisor in case the design or instructions are unclear PC3. Prepare sketches taking as per the requirements of the customer, in case of absence of such drawing / sketch PC4. Estimate height, width, length, and other proportions for preparation of the layout PC5. Prepare list of components required based on specific measurements and characteristic PC6. Select materials and the type of timber as per customer requirements PC7. Determine the quantity of materials required for the job PC8. Ensure the availability of cutting tools and equipment as per the requirement PC9. Sharpen the tools if required PC10. Organize the tools and equipment used for the process as per the requirement of the process PC11. Identify the appropriate power sockets to be used for different electrical equipment PC12. Check for safety and proper functioning of the power sockets PC13. Test run the electrical equipment before starting the actual work PC14. Report to the supervisor in case of unsafe electrical equipment and power socket	
Cutting and trimming	 PC15. Take measurements as per the technical drawings or the instructions of the supervisor PC16. Mark appropriately on the wood/ laminates based on the measurement PC17. Place the cutting tool or equipment appropriately on the wood to be cut and as per the measurement PC18. Cut the wood using appropriate tools and equipment as per the specified measurements PC19. Prepare wood based boards and laminating sheets as per the requirement of the size and shape 	





FFS/N0102	Carry out cutting and trimming of the wood
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	PC20. Prepare components to facilitate joining and fixing and to provide for fittings and fixtures
	PC21. Remove excess wood by trimming the cut wood in case the wood is not
	cut as per the measurement
	PC22. Prepare templates, jigs and fixtures for furniture using material such as wood, Plywood, fiberglass, or drywall
	PC23. Ensure cut components are positioned in their designated place as per
	the instructions of the supervisor
	PC24. Ensure all the components are arranged for the next stage of production
Inspection	PC25. Conduct a visual check for any errors or damages to the cut components
•	PC26. Verify if the cut components are in line with the technical drawings and
	the design specification
	PC27. Rectify the errors within one's own responsibility and as per instructions
	of the supervisors
Knowledge and Under	standing (K)
A. Organizational	The user/individual on the job needs to know and understand:
Context	KA1. Expectations and responsibilities of the job role
(Knowledge of the	KA2. The organization's rules, codes, guidelines and standards
company /	KA3. Various types of designs of the products
organization and	KA4. Organizational policies, manuals and rules and regulations
its processes)	KA5. Common hazards in the work area and workplace procedures for
	dealing with them
	KA6. Contact person in case of queries on procedure or products
	KA7. Method to handle tools and equipment safely and the health and safety
	implications of not doing so
	KA8. Proper disposal system for waste and by-product
	KA9. Escalation hierarchy
B. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. Basic properties of timber, Plywood, metal etc. (whichever material
	furniture he/ she makes)
	KB2. Different types of timber
	KB3. Measurement length, width & depth in MKS & FPS system and its application
	KB4. Basic calculations pertaining to timber & other material used for
	furniture
	KB5. Read and interpret technical drawings
	KB6. Procedure of taking measurements as per the technical drawings
	KB7. Method of marking on the wood/ laminates based on the measurement
	KB8. Method of placing the cutting tool or equipment appropriately on the
	wood to be cut and as per the measurement
	KB9. Method of cutting the wood using appropriate tools and equipment
	KB10. Various cutting angles for different tools in relation to hard and soft
	timbers
	KB11. Procedure to prepare wood based boards and laminating sheets
	KB12. Methods and tools for joining and fixing





FFS/N0102	Carry out cutting and trimming of the wood
	KB13. Method of trimming of wood to remove excess wood
	KB14. Procedure to prepare templates, jigs and fixtures for furniture using
	material such as wood, Plywood, fiberglass, or drywall
	KB15. Preparing sketches as per customer / supervisor instructions
	KB16. Estimating proportions for preparation of furniture from drawings
	KB17. List of components required based on specific measurements and characteristic
	KB18. Procedure of choosing the type of timber depending on furniture and requirement
	KB19. Procedure for estimation of quantity of material and consumables required
	KB20. Safety procedures to follow while operating powered tools
	KB21. Method of conducting visual inspection for any errors or damages to the cut components
	KB22. Sharpening angles for tools used for different purposes
	KB23. Methods of storing sharpened tools
	KB24. Different tools and equipment- Sharpening saws, chisels, bench planes,
	shoulder planes, scrapers, and spoke shaves
	KB25. Cleaning and maintenance procedures
	KB26. Sharpening angles for tools used for different purposes
Skills (S)	
A. Core Skills /	Writing Skills
Generic Skills	The user/individual on the job needs to know and understand how to:
	SA1. Analyze the defects and the procedure for dealing with it
	AND
	SA2. Take appropriate decisions related to job role
	SA2. Take appropriate decisions related to job role Reading Skills
	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to:
	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities
	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related
	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks
	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule
	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills)
	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to:
P. Drofossional Skills	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements
B. Professional Skills	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements Decision Making
B. Professional Skills	Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements Decision Making The user/ individual on the job needs to know and understand how to:
B. Professional Skills	SA2. Take appropriate decisions related to job role Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements Decision Making The user/ individual on the job needs to know and understand how to: SB1. Review the defects and take appropriate decision along with the
B. Professional Skills	Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements Decision Making The user/ individual on the job needs to know and understand how to: SB1. Review the defects and take appropriate decision along with the supervisor
B. Professional Skills	Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements Decision Making The user/ individual on the job needs to know and understand how to: SB1. Review the defects and take appropriate decision along with the supervisor SB2. Make technical drawings for furniture making
B. Professional Skills	Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements Decision Making The user/ individual on the job needs to know and understand how to: SB1. Review the defects and take appropriate decision along with the supervisor SB2. Make technical drawings for furniture making SB3. Mark and take measurements from the technical drawings for making
B. Professional Skills	Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements Decision Making The user/ individual on the job needs to know and understand how to: SB1. Review the defects and take appropriate decision along with the supervisor SB2. Make technical drawings for furniture making SB3. Mark and take measurements from the technical drawings for making furniture
B. Professional Skills	Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements Decision Making The user/ individual on the job needs to know and understand how to: SB1. Review the defects and take appropriate decision along with the supervisor SB2. Make technical drawings for furniture making SB3. Mark and take measurements from the technical drawings for making furniture SB4. Cut and trim the timber for making furniture
B. Professional Skills	Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Plan and organize cleaning and maintenance activities SA4. Work with helpers, supervisors/ team mates to carry out work related tasks SA5. Plan work according to the required schedule Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA6. Perform cutting activities as per the customer requirements Decision Making The user/ individual on the job needs to know and understand how to: SB1. Review the defects and take appropriate decision along with the supervisor SB2. Make technical drawings for furniture making SB3. Mark and take measurements from the technical drawings for making furniture





FFS/N0102 Carry out cutting and trimming of the wood

SB6. make technical drawings for making furniture

SB7. plan schedule of day for meeting timelines

Customer Centricity

The user/individual on the job needs to know and understand how to:

SB8. Perform cutting activities as per the customer requirements

Problem Solving

The user/individual on the job needs to know and understand how to:

SB9. Review the defects and take appropriate decision along with the supervisor

Analytical Thinking

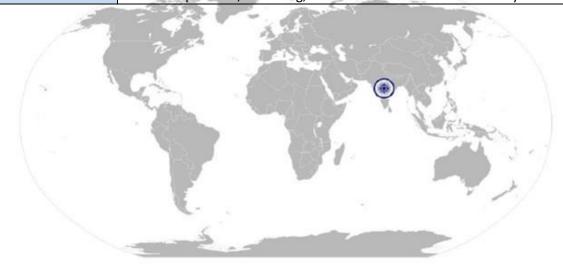
The user/individual on the job needs to know and understand how to:

SB10. Diagnose common defects in the cut material based on visual inspection

Critical Thinking

The user/individual on the job needs to know and understand how to:

SB11. Analyze, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently









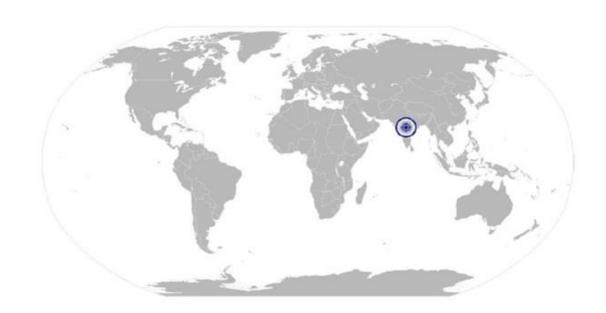
FFS/N0102

Carry out cutting and trimming of the wood

NOS Version Control

NOS Code	FFS/N0102		
Credits(NSQF)	TBD	Version number	1.0
Sector	Furniture and Fittings	Drafted on	23/06/15
Industry Sub-sector	Wooden Furniture	Last reviewed on	30/06/15
Occupation	Carpentry	Next review date	30/06/17

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FFS/N0103

Carry out assembling of different parts of the furniture

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required for a carpenter to carry out assembling of different components together to make the furniture.





FFS/N0103 Car	rry out assembling of different parts of the furniture	
Unit Code	FFS/N0103	
Unit Title (Task)	Carry out assembling of different parts of the furniture	
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required for a carpenter to carry out assembling of different components together to make the furniture.	
Scope	This unit/task covers the following:	
	Preparation	
	Assembly	
	Finishing	
	Inspection	
Performance Criteria(P		
Element	Performance Criteria	
Preparation	 To be competent, the user/individual on the job must be able to: PC1. Collect technical drawings or instructions from supervisors PC2. Clarify with the supervisor in case the design or instructions are unclear PC3. Prepare sketches taking as per the requirements of the customer, in case of absence of such drawing / sketch PC4. Estimate height, width, length, and other proportions for preparation of the layout PC5. Identify different components and their respective positions as per the design requirement PC6. Ensure the availability of required materials, tools and equipment for the assembling process PC7. Organize the tools and equipment used for the process as per the requirement of the process PC8. Identify the appropriate power sockets to be used for different electrical equipment PC9. Check for safety and proper functioning of the power sockets PC10. Test run the electrical equipment before starting the actual work PC11. Report to the supervisor in case of unsafe electrical equipment and power socket 	
Assembly	 PC12. Follow technical drawings or instructions from supervisors PC13. Prepare templates, jigs and fixtures for furniture using material such as wood, Plywood, fiberglass, or drywall PC14. Align and position the components according to the drawing and as required for joining PC15. Assemble the components ensuring correct fit and as per instructions of the supervisor PC16. Perform operations using the appropriate tools and equipment - chisels, planes, saws, drills, and sanders to repair and erect structures PC17. Join the materials with nails, screws, staples, or adhesives as per the specifications PC18. Ensure appropriate amount of adhesive is applied as per the material and requirement 	







	S/N0103 Car	ry out assembling of different parts of the furniture
		PC19. Check overall accuracy in terms of measurements and standard work
		practices
		PC20. Check quality of the product in terms of rigidity, steadiness, angular
		accuracy and neatness
Finishing		PC21. Apply hard putty on the furniture
		PC22. Clean the furniture in case of dust accumulation as per instructions of
		the supervisor
Ins	pection	PC23. Conduct a visual check for any misfits in the assembled parts
		PC24. Conduct a visual check for any scratches or defects in the furniture
		PC25. Verify if the furniture is in line with the blueprint and the design
		specification
		PC26. Rectify the errors within one's own responsibility and as per instructions
		of the supervisors
		PC27. Check alignment and snag in assembled parts and furniture
		PC28. Conduct performance test of the finished product as per supervisor's
		instructions
I/ as	and a decreased the decre	
	owledge and Unders	
Α.	Organizational	The user/individual on the job needs to know and understand:
	Context	KA1. Expectations and responsibilities of the job role
	(Knowledge of the	KA2. The organization's rules, codes, guidelines and standards
	company /	KA3. Various types of designs of the products
	organization and	KA4. Organizational policies, manuals, safety and environmental and rules
	its processes)	and regulations
		KA5. Common hazards in the work area and workplace procedures for
		dealing with them
		KA6. Contact person in case of queries on procedure or products
		KA7. Method to handle tools and equipment safely and the health and safety
		implications of not doing so
		KA8. Proper disposal system for waste and by-product
		KA9. Escalation hierarchy
В.	Technical	The user/individual on the job needs to know and understand:
	Knowledge	KB1. Basic properties of timber, Plywood, metal etc. (whichever material
	, and the second	furniture he/ she makes)
		KB2. Measurement length, width & depth in MKS & FPS system and its
		application
		KB3. Drawings, sketches &technical instructions
		KB4. Basic calculations pertaining to timber & other material used for
		furniture
		KB5. Read and interpret technical drawings
		KB6. Procedure of taking measurements as per the technical drawings
		·
		KB7. Method of marking on the wood/ laminates based on the measurement
		KB8. Various components and material required for assembling furniture
		KB9. Various tools and equipment required for assembling of cut components
		KB10. Processes of assembling - Cutting, pasting, trimming, laminating, edge
		handing turning out companying for making desired furniture
		bending, turning cut components for making desired furniture KB11. Method of operating powered tools







FFS/N0103 Ca	rry out assembling of different parts of the furniture	
	KB12. Procedure to prepare templates, jigs and fixtures for furniture using	
	material such as wood, Plywood, fiberglass, or drywall	
	KB13. Technique of operating various tools and equipment	
	KB14. Technique of joining the materials with nails, screws, staples, or	
	adhesives	
	KB15. Procedure of applying hard putty	
	KB16. Performance standards of the standard products	
	KB17. Various types of defects in the assembled furniture	
	KB18. Properties of different types of glues used in furniture making	
	KB19. Amount of adhesive that needs to be used	
	KB20. Various types of joins – butt joinery, dovetail and lapped dovetail	
	joinery, miters and scribes, mortise and tenon joinery, glues and correct choice of glue	
	KB21. Sharpening angles for tools used for different purposes	
	KB22. Methods of storing sharpened tools	
	KB23. Different tools and equipment- Sharpening saws, chisels, bench planes,	
	shoulder planes, scrapers, and spoke shaves	
	KB24. Cleaning and maintenance procedures	
	KB25. Basic calculations of volumes, ratios and dimension conversions.	
	KB26. Procedure for estimation of quantity of material and consumables	
	required	
	KB27. Safety procedures to follow while operating powered tools	
	KB28. Method of conducting visual inspection for any errors or damages to the	
	cut components	
Skills (S)		
A. Core Skills /	Writing Skills	
	The user/ individual on the job needs to know and understand how to:	
A. Core Skills /	The user/ individual on the job needs to know and understand how to: SA1. Write in English/local language as applicable	
A. Core Skills /	The user/ individual on the job needs to know and understand how to: SA1. Write in English/local language as applicable SA2. Mark appropriately based on the measurements	
A. Core Skills /	The user/ individual on the job needs to know and understand how to: SA1. Write in English/local language as applicable SA2. Mark appropriately based on the measurements Reading Skills	
A. Core Skills /	The user/ individual on the job needs to know and understand how to: SA1. Write in English/local language as applicable SA2. Mark appropriately based on the measurements Reading Skills The user/ individual on the job needs to know and understand how to:	
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A. Core Skills /	The user/ individual on the job needs to know and understand how to: SA1. Write in English/local language as applicable SA2. Mark appropriately based on the measurements Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Read Basic English/ local language as applicable SA4. Read and understand catalogs , job cards etc.	
A. Core Skills /	The user/ individual on the job needs to know and understand how to: SA1. Write in English/local language as applicable SA2. Mark appropriately based on the measurements Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Read Basic English/ local language as applicable SA4. Read and understand catalogs, job cards etc. Oral Communication (Listening and Speaking Skills)	
A. Core Skills /	The user/ individual on the job needs to know and understand how to: SA1. Write in English/local language as applicable SA2. Mark appropriately based on the measurements Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Read Basic English/ local language as applicable SA4. Read and understand catalogs , job cards etc. Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to:	
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A. Core Skills / Generic Skills	The user/ individual on the job needs to know and understand how to: SA1. Write in English/local language as applicable SA2. Mark appropriately based on the measurements Reading Skills The user/ individual on the job needs to know and understand how to: SA3. Read Basic English/ local language as applicable SA4. Read and understand catalogs, job cards etc. Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA5. Communicate effectively with team SA6. Speak in English/ local language as applicable	
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FFS/N0103	Carry out assemblin	g of different na	arts of the furniture
TTD/ITUIUS	Carry out assemblin	z oi unicichi ba	arts or the ruriniture

Plan and Organize

The user/individual on the job needs to know and understand how to:

SB7. Plan and organize assembling activities

SB8. Work with helpers, supervisors/ team mates to carry out work related tasks

SB9. Plan work according to the required schedule

Customer Centricity

The user/individual on the job needs to know and understand how to:

SB10. Perform assembling activities as per the customer requirements and instructions from the supervisor

Problem Solving

The user/individual on the job needs to know and understand how to:

SB11. Review the defects and take appropriate decision along with the supervisor

Analytical Thinking

The user/individual on the job needs to know and understand how to:

SB12. Diagnose common defects in the assembled product based on visual inspection

SB13. Diagnose snags in assembled furniture

SB14. Basic Arithmetic Skills

Critical Thinking

The user/individual on the job needs to know and understand how to:

SB15. Analyze, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently



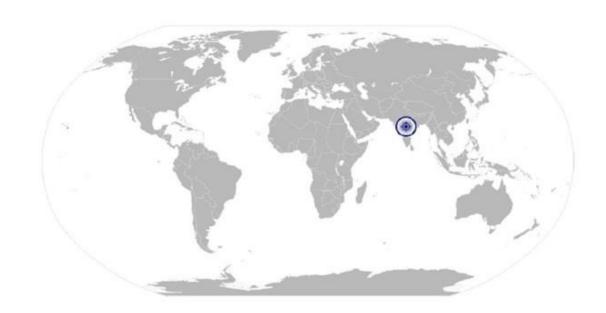




FFS/N0103 Carry out assembling of different parts of the furniture NOS Version Control

NOS Code	FFS/N0103		
Credits(NSQF)	TBD	Version number	1.0
Sector	Furniture and Fittings	Drafted on	23/06/15
Industry Sub-sector	Wooden Furniture	Last reviewed on	30/06/15
Occupation	Carpentry	Next review date	30/06/17

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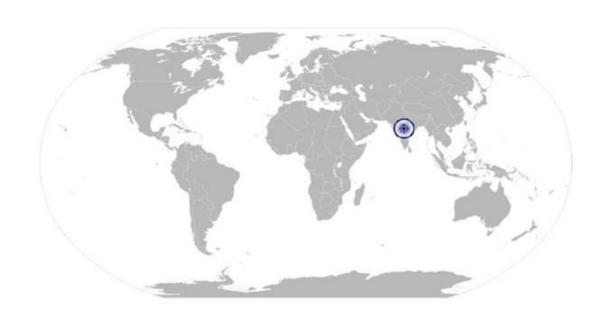






FFS/N8501 Maintain the work area, tools and machines

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills& Abilities required to organize/ maintain work areas and activities to ensure tools and machines are maintained as per norms.





FFS/N8501	Maintain the work area, tools and machines		
Unit Code	FFS/N8501		
Unit Title (Task)	Maintain the work area, tools and machines		
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills&		
	Abilities required to organize/ maintain work areas and activities to ensure tools		
	and machines are maintained as per norms.		
Scope	This unit/task covers the following:		
	Maintenance of work area, tools and machines		
Performance Criteria(F	PC) w.r.t. the Scope		
Element	Performance Criteria		
Maintenance of work	To be competent, the user/individual on the job must be able to:		
area, tools and	PC1. Handle materials, machinery, equipment and tools safely and correctly		
machines	PC2. Use correct handling procedures		
	PC3. Use materials to minimize waste		
	PC4. Prepare and organize work		
	PC5. Maintain a clean and hazard free working area		
	PC6. Deal with work interruptions		
	PC7. Move around the workplace with care		
	PC8. Maintain tools equipment and consumables		
	PC9. Carry out maintenance and/or cleaning outside responsibility		
	PC10. Report unsafe equipment and other dangerous occurrences		
	PC11. Ensure that the correct machine guards are in place		
	PC12. Work in a comfortable position with the correct posture		
	PC13. Use cleaning equipment and methods appropriate for the work to be		
	carried out		
	PC14. Dispose of waste safely in the designated location		
	PC15. Store cleaning equipment safely after use		
	PC16. Complete and store accurate records and documentation		
	PC17. Give inputs and assist in completing documentation		
	PC18. Report the need for maintenance and/or cleaning outside your area of responsibility		
	PC19. Ensure safe and correct handling of materials, equipment and tools		
	PC20. Maintain appropriate environment to protect stock from pilfering, theft,		
	damage and deterioration		
Knowledge and Unders			
A. Organizational	The user/individual on the job needs to know and understand:		
Context	KA1. Expectations and responsibilities of the job role		
(Knowledge of the	KA2. The organization's rules, codes, guidelines and standards		
company /	KA3. Organizations rules and regulations pertaining to work standards		
organization and	KA4. Common hazards in the work area and workplace procedures for		
its processes)	dealing with them		
	KA5. Contact person in case of queries on procedure or products		
	KA6. Method to handle tools and equipment safely and the health and safety		
	implications of not doing so		
	KA7. Proper disposal system for waste and by-product		







FFS/N8501	Maintain the work area, tools and machines	
	KA8. Escalation hierarchy	
B. Technical	The user/individual on the job needs to know and understand:	
Knowledge	KB1. Work instructions and specifications and interpret them accurately	
	KB2. Method to make use of the information detailed in specifications and	
	instructions	
	KB3. Relation between work role and the overall manufacturing process	
	KB4. The importance of good time keeping and attendance	
	KB5. The importance of minimized production costs	
	KB6. The importance of taking action when problems are identified	
	KB7. Different ways of minimizing waste	
	KB8. Effects of contamination on products i.e. dirt, water and from other	
	work happening at the site	
	KB9. Common faults with equipment and the method to rectify them	
	KB10. Maintenance procedures of tools and equipment and consumables as	
	per manufacturer's instructions	
	KB11. Hazards likely to be encountered when conducting routine maintenance KB12. Different types of cleaning equipment and substances and their use	
	KB12. Different types of cleaning equipment and substances and their use KB13. Safe working practices for cleaning and the method of carrying them out	
	KB14. The production process and the specific work activities that relate to the whole process	
Skills (S)	whole process	
A. Core Skills /	Writing Skills	
Generic Skills	The user/ individual on the job needs to know and understand how to:	
Generic Skiiis	SA1. Write in English/local language as applicable	
	Reading Skills	
	The user/ individual on the job needs to know and understand how to:	
	SA2. Read Basic English/ local language as applicable	
	SA3. Read and understand manuals, health and safety instructions, memos,	
	reports, job cards etc.	
	Oral Communication (Listening and Speaking Skills)	
	The user/ individual on the job needs to know and understand how to:	
	SA4. Communicate effectively with team	
	SA5. Speak in English/ local language as applicable	
	SA6. Use correct technical terms while interacting with supervisors and team	
	members	
B. Professional Skills	Decision Making	
	The user/ individual on the job needs to know and understand how to:	
	SB1. Take appropriate decisions regarding to responsibilities	
	SB2. Assess for any damage/faulty component in the equipment/machines	
	and take action accordingly	
	SB3. Evaluate the decision and conduct basic trouble shooting	
	Plan and Organize	
	The user/ individual on the job needs to know and understand how to:	
	, , , , , , , , , , , , , , , , , , , ,	







FFS/N8501 Maintain the work area, tools and machines

- SB4. Plan and manage work routine based on company procedure
- SB5. Work with supervisors/ team mates to carry out work related tasks
- SB6. Plan for cleaning and lubricating the concerned machinery daily
- SB7. Plan for cleaning the concerned tools and workplace daily before and after operations

Customer Centricity

The user/individual on the job needs to know and understand how to:

SB8. Ensure and follow organizational procedures pertaining to health and safety are followed

Problem Solving

The user/individual on the job needs to know and understand how to:

SB9. Solve operational role related issues

Analytical Thinking

The user/individual on the job needs to know and understand how to:

SB10. Diagnose common problems in the machine based on visual inspection

Critical Thinking

The user/individual on the job needs to know and understand how to:

SB11. Analyze, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently







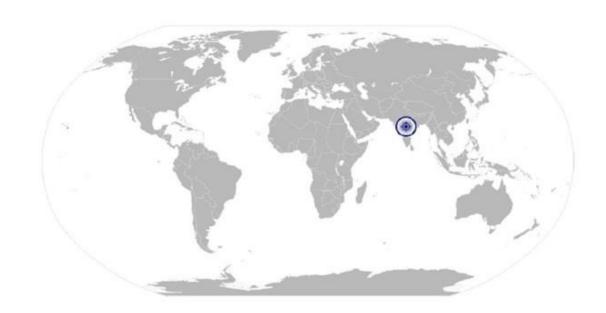


FFS/N8501 Maintain the work area, tools and machines

NOS Version Control

NOS Code	FFS/N8501		
Credits(NSQF)	TBD	Version number	1.0
Sector	Furniture and Fittings	Drafted on	23/06/15
Industry Sub-sector	Wooden Furniture	Last reviewed on	30/06/15
Occupation	Carpentry	Next review date	30/06/17

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FFS/N8601

Maintain health, safety and security at workplace

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to comply with health, safety and security requirements at the workplace and covers procedures to prevent, control and minimize risk to self and others.





FFS/N8601	Maintain health, safety and security at workplace		
Unit Code	FFS/N8601		
Unit Title (Task)	Maintain health, safety and security at workplace		
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills		
	& Abilities required to comply with health, safety and security requirements at		
	the workplace and covers procedures to prevent, control and minimize risk to		
-	self and others.		
Scope	This unit/task covers the following:		
	• Compliance with health cafety and cocurity requirements at work		
	 Compliance with health, safety and security requirements at work location 		
	location		
Performance Criteria(I	PC) w.r.t. the Scope		
Element	Performance Criteria		
Compliance with	To be competent, the user/individual on the job must be able to:		
health, safety and	PC1. Follow health and safety related instructions applicable to the work		
security requirements	locations at all times		
at work location	PC2. Carry out own activities in line with approved guidelines and procedures		
	PC3. Ensure the worksite is free from health and safety hazards		
	PC4. Follow manufacturers' and other relevant instructions relating to safe		
	use of equipment and materials		
	PC5. Safely handle and move waste and debris		
	PC6. Seek clarifications, from supervisors or other authorized personnel in		
	case of perceived risks PC7. Monitor the workplace and work processes for potential risks and		
	threats		
	PC8. Identity and report any hazards and potential risks/ threats to		
	supervisors or other authorized personnel		
	PC9. Undertake first aid like fractures, cuts, bleeding, fire and electrocution if		
	asked to do so		
	PC10. Take appropriate action in case of fire emergency		
	PC11. Use safety equipment and personal protection equipment such as		
	gloves , goggles ,mask and shoes correctly		
	PC12. Follow agreed work location procedures in the event of an emergency		
	and of any injury		
Knowledge and Under			
A. Organizational	The user/individual on the job needs to know and understand:		
Context	KA1. Health and safety related practices applicable at the work location		
(Knowledge of the	KA2. Potential hazards, risks and threats based on nature of operations KA3. Organizational procedures for safe handling of equipment and machine		
company / organization and	operations		
its processes)	KA4. Potential accidents and emergencies and how to respond to these		
its processes	situations		
	KA5. Reporting protocol and documentation required		
	KA6. Actions to take in the event of accident, emergency or fire		
B. Technical	The user/individual on the job needs to know and understand:		
Knowledge	KB1. Potential hazards and risks which may be present at furniture and		







FFS/N8601 N	Aaintain health, safety and security at workplace		
	fitting related work place KB2. Identification, handling and storage of materials, tools and equipment KB3. Importance of keeping the work area risk and hazard free KB4. Proper disposal system for waste and by-products KB5. Potential risks due to own actions and methods to minimize these KB6. Safe working practices in a furniture and fittings related workplace KB7. Procedures for dealing with injured persons KB8. The different types of personal protective equipment and when they should be used		
Skills (S)			
A. Core Skills /	Writing Skills		
Generic Skills	The user/ individual on the job needs to know and understand how to: SA1. Document and fill forms as applicable for health and safety compliance		
	Reading Skills		
	The user/individual on the job needs to know and understand how to: SA2. Read all organizational and equipment related health and safety manuals and documents		
	SA3. Read and comprehend safety related documents at the work location		
	Oral Communication (Listening and Speaking Skills)		
	The user/ individual on the job needs to know and understand how to:		
	SA4. Give clear instructions to co-workers, subordinates and other personnel at the work location		
B. Professional Skills	Decision Making		
	The user/ individual on the job needs to know and understand how to: SB1. Make an appropriate timely decision in responding to emergencies/accidents		
	Plan and Organize		
	The user/ individual on the job needs to know and understand how to: SB2. Work with supervisors/ team mates to carry out work related tasks SB3. Plan work schedule, work location, tools, equipment and material to minimize health and safety risk		
	Customer Centricity		
	The user/ individual on the job needs to know and understand how to: SB4. Ensure and follow work location procedures pertaining to health and		
	safety are followed Problem Solving		
	The user/ individual on the job needs to know and understand how to:		
	SB5. Take appropriate actions during emergencies, accidents or fire at the work location		
	Analytical Thinking		
	The user/ individual on the job needs to know and understand how to:		
	SB6. Identify cause and effect relations in their area of work		
	Critical Thinking		
	The user/ individual on the job needs to know and understand how to: SB7. Apply balanced judgment to different situations		







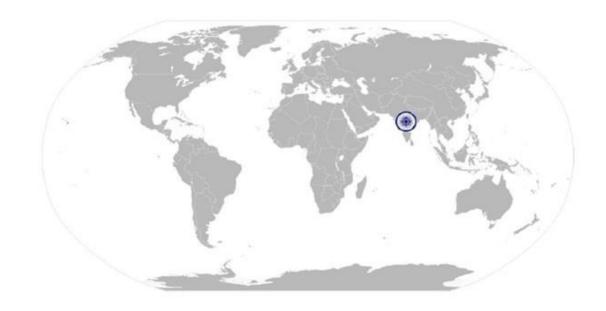
FFS/N8601

Maintain health, safety and security at workplace

NOS Version Control

NOS Code	FFS/N8601		
Credits(NSQF)	TBD	Version number	1.0
Sector	Furniture and Fittings	Drafted on	23/06/15
Industry Sub-sector	Wooden Furniture	Last reviewed on	30/06/15
Occupation	Carpentry	Next review date	30/06/17

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FFS/N8701

Carry out work effectively at the workplace

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required for an individual to carry out work effectively by interacting with the stakeholder and compliance to organizational rules and regulations.





FFS/N8701	Carry out work effectively at the workplace		
Unit Code	FFS/N8701		
Unit Title (Task)	Carry out work effectively at the workplace		
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills		
	& Abilities required for an individual to carry out work effectively by interacting		
	with the stakeholder and compliance to organizational rules and regulations.		
Scope	This unit/task covers the following:		
	March officials of		
	Work effectively Stalkal added lateractions		
	Stakeholder Interaction		
	Compliance to organizational rules and regulations		
Performance Criteria(P	C) w.r.t. the Scope		
Element	Performance Criteria		
Work Effectively	To be competent, the user/individual on the job must be able to:		
	PC1. Ensure all the required resources before beginning work		
	PC2. Whenever necessary work with others to achieve set work objectives		
	PC3. Keep work area in a tidy and organized state		
	PC4. Complete allocated tasks within the desired time frame and quality		
a. 1 1 11	standards		
Stakeholder	PC5. Display courteous behavior at all times		
Interaction	PC6. Respond politely to customer queries		
	PC7. Seek assistance as and when required from appropriate authority a the workplace in an appropriate manner		
	PC8. Ask questions and seek clarifications on work tasks whenever required		
	PC9. Follow dress code as applicable at the work location		
Compliance to	PC10. Carry out work functions in accordance with the norms of the		
organizational rules	organization and work place		
and regulations	PC11. Follow organizational policies and procedures		
	PC12. Seek and obtain clarifications on policies and procedures, from the		
	supervisor or other authorized personnel		
	PC13. Identify and report any possible deviations to appropriate authority		
Knowledge and Unders	standing (K)		
A. Organizational	The user/individual on the job needs to know and understand:		
Context	KA1. Hierarchy in the organization		
(Knowledge of the	KA2. The organizational policies and procedures		
company /	KA3. The importance of team work		
organization and	KA4. The importance of effective communication and establishing good		
its processes)	working relationships with stakeholders		
B. Technical	KA5. Responsibilities and objectives of the role The user/individual on the job needs to know and understand:		
Knowledge	KB1. The principle of furniture and fittings manufacturing and installation		
Kilowieuge	KB2. Procedures need to be followed to obtain required resources to		
	complete work objective		
	KB3. Importance of having correct understanding of work task and objective		
	KB4. When and why it may be necessary to work with others to achieve set		
	work objective		





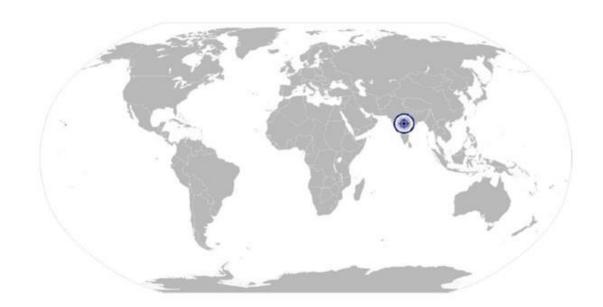


FFS/N8701	Carry out work effectively at the workplace	
	KB5. Importance of keeping the work are a tidy and clean	
	KB6. Applicable quality standards for assigned work task and objective	
	KB7. Different methods of communication and its appropriate usage	
	KB8. Benefits of cordial relationships with colleagues and clients	
	KB9. Effective working relationships with all stakeholders: internal and	
	external	
	KB10. Procedures in the organization to deal with conflict and poor working relationships	
	KB11. Reporting procedure in case of deviations	
	KB12. Organizational policies and procedures	
Skills (S)		
A. Core Skills /	Writing Skills	
Generic Skills	The user/individual on the job needs to know and understand how to:	
	SA1. Fill in forms accurately based on the requirement and as applicable	
	SA2. Write in English/local language as applicable	
	Reading Skills	
	The user/ individual on the job needs to know and understand how to:	
	SA3. Read and interpret workplace documentation	
	SA4. Read and interpret organizational policies and procedures	
	Oral Communication (Listening and Speaking Skills)	
	The user/ individual on the job needs to know and understand how to:	
	SA5. Use gestures or simple words to communicate as applicable	
	SA6. Pay attention while instructions are being given	
	SA7. Ask questions to minimize misunderstandings	
	SA8. Positively influence the team members into following procedures	
B. Professional Skills	Decision Making	
2. 11010001011010110110	The user/ individual on the job needs to know and understand how to:	
	SB1. Take appropriate decisions related to responsibilities	
	Plan and Organize	
	The user/ individual on the job needs to know and understand how to:	
	SB2. Plan and organize work activities with the team members	
	SB3. Plan and manage work routine based on company procedure	
	Customer Centricity	
	The user/ individual on the job needs to know and understand how to:	
	SB4. Build relationship with internal and external team members	
	•	
	The user/ individual on the job needs to know and understand how to:	
	•	
	SB6. Evaluate and seek and obtain clarification from the superiors	
	SB7. Be proactive in solving issues with the fellow members in the team	
	Analytical Thinking	
	The user/individual on the job needs to know and understand how to:	
	SB8. Analyze the situation and take appropriate actions while dealing with	
	team members	
	Critical Thinking	





FFS/N8701	Carry out work effectively at the workplace
	The user/individual on the job needs to know and understand how to:
	SB9. Analyze, evaluate and apply the information gathered from observation,
	experience, reasoning, or communication to act efficiently







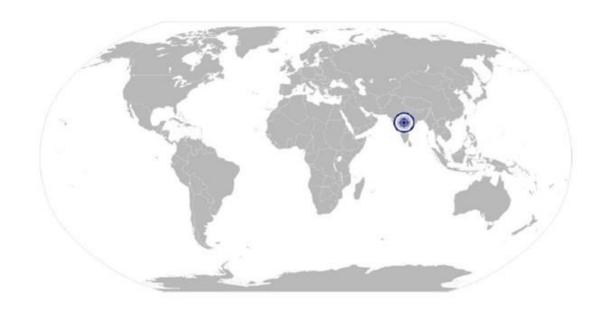


FFS/N8701 Carry out work effectively at the workplace

NOS Version Control

NOS Code	FFS/N8701								
Credits(NSQF)	TBD	TBD Version number 1.0							
Sector	Furniture and Fittings	Drafted on	23/06/15						
Industry Sub-sector	Wooden Furniture	Last reviewed on	30/06/15						
Occupation	Carpentry	Next review date	30/06/17						

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CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role Carpenter – Wooden Furniture

Qualification Pack Code FFS/Q0102 Sector Skill Council Furniture and Fittings

Guidelines for Assessment

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC
- 3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)
- 4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criteria
- 5. To pass the Qualification Pack, every trainee should score a minimum of 50% aggregate
- 6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

			Marks A	Allocation	
NOS	Performance Criteria	Total Mark	Out Of	Theory	Skills Practical
FFS/N0102 Carry out cutting and trimming of the wood	PC1. Collect technical drawings or instructions from supervisors		1	0	1
	PC2. Clarify with the supervisor in case the design or instructions are unclear		1	0	1
	PC3. Prepare sketches taking as per the requirements of the customer, in case of absence of such drawing / sketch		3	1	2
	PC4. Estimate height, width, length, and other proportions for preparation of the layout	39	2	0	2
	PC5. Prepare list of components required based on specific measurements and characteristic		1	1	0
	PC6. Select materials and the type of timber as per customer requirements		1	0	1
	PC7. Determine the quantity of materials required for the job		1	0	1
	PC8. Ensure the availability of cutting tools and equipment as per the requirement		2	1	1
	PC9. Sharpen the tools if required		1	0	1



Carry out assembling of different	PC1. Collect technical drawings or instructions from supervisors	44	1	0	1
FFS/N0103		Total	39	8	31
	and as per instructions of the supervisors		1	0	1
	PC26. Verify if the cut components are in line with the technical drawings and the design specification PC27. Rectify the errors within one's own responsibility		1	1	0
	PC25. Conduct a visual check for any errors or damages to the cut components		1	0	1
	PC24. Ensure all the components are arranged for the next stage of production		1	0	1
	PC23. Ensure cut components are positioned in their designated place as per the instructions of the supervisor		2	0	2
	PC22. Prepare templates, jigs and fixtures for furniture using material such as wood, plastic, fiberglass, or drywall		2	0	2
	PC21. Remove excess wood by trimming the cut wood in case the wood is not cut as per the measurement		2	1	1
	PC20. Prepare components to facilitate joining and fixing and to provide for fittings and fixtures		2	0	2
	PC19. Prepare wood based boards and laminating sheets as per the requirement of the size and shape		1	0	1
	PC18. Cut the wood using appropriate tools and equipment as per the specified measurements		2	1	1
	PC17. Place the cutting tool or equipment appropriately on the wood to be cut and as per the measurement		1	0	1
	PC16. Mark appropriately on the wood/ laminates based on the measurement		1	0	1
	PC15. Take measurements as per the technical drawings or the instructions of the supervisor		2	0	2
	PC14. Report to the supervisor in case of unsafe electrical equipment and power socket		1	1	0
	PC13. Test run the electrical equipment before starting the actual work		2	0	2
	PC12. Check for safety and proper functioning of the power sockets		1	0	1
	PC11. Identify the appropriate power sockets to be used for different electrical equipment		2	0	2
	PC10. Organize the tools and equipment used for the process as per the requirement of the process		1	1	0



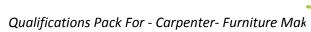
PC2. Clarify with the supervisor in case the design or instructions are unclear		1	0	1
PC3. Prepare sketches taking as per the requirements of the customer, in case of absence of such drawing / sketch		2	0	2
PC4. Estimate height, width, length, and other proportions for preparation of the layout		2	0	2
PC5. Identify different components and their respective positions as per the design requirement		2	0	2
PC6. Ensure the availability of required materials, tools and equipment for the assembling process		2	0	2
PC7. Organize the tools and equipment used for the process as per the requirement of the process		1	0	1
PC8. Identify the appropriate power sockets to be used for different electrical equipment		2	0	2
PC9. Check for safety and proper functioning of the power sockets		1	0	1
PC10. Test run the electrical equipment before starting the actual work		1	0	1
PC11. Report to the supervisor in case of unsafe electrical equipment and power socket		1	0	1
PC12. Follow technical drawings or instructions from supervisors		1	1	0
PC13. Prepare templates, jigs and fixtures for furniture using material such as wood, plastic, fiberglass, or drywall		3	1	2
PC14. Align and position the components according to the drawing and as required for joining		3	1	2
PC15. Assemble the components ensuring correct fit and as per instructions of the supervisor		3	1	2
PC16. Perform operations using the appropriate tools and equipment - chisels, planes, saws, drills, and sanders to repair and erect structures		1	0	1
PC17. Join the materials with nails, screws, staples, or adhesives as per the specifications		3	1	2
PC18. Ensure appropriate amount of adhesive is applied as per the material and requirement		1	0	1
PC19. Check overall accuracy in terms of measurements and standard work practices		1	0	1
PC20. Check quality of the product in terms of rigidity, steadiness, angular accuracy and neatness		1	1	0
 PC21. Apply hard putty on the furniture	=	2	0	2
 PC22. Clean the furniture in case of dust accumulation as per instructions of the supervisor		2	0	2



	PC23. Conduct a visual check for any misfits in the assembled parts		1	1	0
	PC24. Conduct a visual check for any scratches or defects in the furniture		1	0	1
	PC25. Verify if the furniture is in line with the blueprint and the design specification		1	0	1
	PC26. Rectify the errors within one's own responsibility and as per instructions of the supervisors		1	0	1
	PC27. Check alignment and snag in assembled parts and furniture		2	0	2
	PC28. Conduct performance test of the finished product as per supervisor's instructions		1	0	1
		Total	44	7	37
FFS/N8501 Maintain the work area, tools and machines	PC1. Handle materials, machinery, equipment and tools safely and correctly		2	0	2
	PC2. Use correct handling procedures		2	0	2
	PC3. Use materials to minimize waste		2	0	2
	PC4. Prepare and organize work		1	1	0
	PC5. Maintain a clean and hazard free working area		1	0	1
	PC6. Deal with work interruptions		1	0	1
	PC7. Move around the workplace with care		2	0	2
	PC8. Maintain tools equipment and consumables		1	0	1
	PC9. Carry out maintenance and/or cleaning outside responsibility		1	1	0
	PC10. Report unsafe equipment and other dangerous occurrences	. 25	1	0	1
	PC11. Ensure that the correct machine guards are in place		1	0	1
	PC12. Work in a comfortable position with the correct posture		1	1	0
	PC13. Use cleaning equipment and methods appropriate for the work to be carried out		1	0	1
	PC14. Dispose of waste safely in the designated location		1	0	1
	PC15. Store cleaning equipment safely after use		1	0	1
	PC16. Complete and store accurate records and documentation		2	0	2
	PC17. Give inputs and assist in completing documentation		1	1	0
	PC18. Report the need for maintenance and/or cleaning outside your area of responsibility		1	0	1
	PC19. Ensure safe and correct handling of materials, equipment and tools		1	0	1



	PC20. Maintain appropriate environment to protect stock from pilfering, theft, damage and deterioration		1	0	1
		Total	25	4	21
FFS/N8601 Maintain health, safety and security at workplace	PC1. Follow health and safety related instructions applicable to the work locations at all times		1	1	0
	PC2. Carry out own activities in line with approved guidelines and procedures		1	0	1
	PC3. Ensure the worksite is free from health and safety hazards		1	0	1
	PC4. Follow manufacturers' and other relevant instructions relating to safe use of equipment and materials		1	1	0
	PC5. Safely handle and move waste and debris		1	1	0
	PC6. Seek clarifications, from supervisors or other authorized personnel in case of perceived risks	13	1	1	0
	PC7. Monitor the workplace and work processes for potential risks and threats		1	0	1
	PC8. Identity and report any hazards and potential risks/ threats to supervisors or other authorized personnel		2	1	1
	PC9. Undertake first aid like fractures, cuts, bleeding, fire and electrocution if asked to do so		1	1	0
	PC10. Take appropriate action in case of fire emergency		1	0	1
	PC11. Use safety equipment and personal protection equipment eggloves , goggles ,mask and shoes correctly		1	0	1
	PC12. Follow agreed work location procedures in the event of an emergency and of any injury		1	0	1
		Total	13	6	7
FFS/N8701 Carry out work effectively at the workplace	PC1. Ensure all the required resources before beginning work		1	0	1
- P	PC2. Whenever necessary work with others to achieve set work objectives	14	1	1	0
	PC3. Keep work area in a tidy and organized state		1	0	1
	PC4. Complete allocated tasks within the desired time frame and quality Standards		1	1	0
	PC5. Display courteous behavior at all times	1	1	1	0
	PC6. Respond politely to customer queries		1	0	1





	Total	14	5	9
PC13. Identify and report any possible deviations to appropriate authority		1	0	1
PC12. Seek and obtain clarifications on policies and procedures, from the supervisor or other authorized personnel		1	0	1
PC11. Follow organizational policies and procedures		1	1	0
PC10. Carry out work functions in accordance with the norms of the organization and work place		1	0	1
PC9. Follow dress code as applicable at the work location		2	1	1
PC8. Ask questions and seek clarifications on work tasks whenever required		1	0	1
PC7. Seek assistance as and when required from appropriate authority at the workplace in an appropriate manner		1	0	1

SSC	QPCode	Name of the QP	NSQF Level	Equipment Name	Min. num. of Equip. required (per batch of 30 trainees)	Unit Type	Is this a mandatory Equipment to be available at the Training Center (Yes/No)	Dimension/Specificatio n/Description of the Equipment/ ANY OTHER REMARK
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Jack Plane	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Smoothing Plane	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Rebate Plane	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Groove Plane	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Spokeshave Plane	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Compass Saw	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Cross Peen Hammer क्रॉस पीन हथौड़ा	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Claw Hammer पंजेदार हथौड़ी	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Mallet मैलेट	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Rip Saw रिप सॉ	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Cross Cut Saw क्रॉस कट सॉ	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Hand Saw हैंड सॉ	2	PIECES	Yes	

Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Panel Saw पैनल सॉ	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Tenon Saw टेनन सॉ	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Dovetail Saw डबटैल सॉ	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Compass Saw कम्पास सॉ	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Hack Saw हैक्स सॉ	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Copping Saw कोपिंग सॉ	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Fret Saw फ्रेट सॉ	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Key Hole Saw की होल सॉ	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Steel Rule स्टील रूल	6	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Steel Tape स्टील टेप	30	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Flexible Tape फ्लेक्सिबल टेप	30	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Inside Caliper केलिपर्स	1	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Outside Caliper केलिपर्स	1	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Protractor <mark>प्रोटेक्टर</mark>	10	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Wing Compass विंग कम्पास	2	PIECES	Yes	

Furniture &		Carpenter - Wooden		×-C				
Fittings	FFS/Q0102	Furniture	4	Pencil पेंसिल 4 Hb	30	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Marking Thread Or Chalk Line	15	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Marking Knife मार्किंग नाइफ	5	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Steel Scriber स्टील स्वाईवर	5	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Marking Gauge मार्किंग गेज	6	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Mortise Gauge मोरटाईज गेज	6	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Try Square गुनिया	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Mitre Squre माइटर ग्निया	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Bevel Square बेवल स्क्वेयर	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Plum Bob प्लम्ब बॉब (साहुल)	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Spirit Level स्पिरिट लेवल	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Water Level Pipe वाटर लेवल पाइप	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Firmer Chisel फिरमर चोरसी	2	SETS	Yes	(3/4",1" ,1 1/2")
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Bevel Chisel बैवल चोरसी	2	SETS	Yes	(3/4",1" ,1 1/2")

Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Paring Chisel लम्बी चोरसी	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Chopping Chisel चौड़ी चोरसी	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Mortise Chisel मोर्टाइज चोरसी	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Bench Vice बेन्च वाइस	1	PIECES	Yes	USED BY CARPENTERS
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	T Bar Cramp टी बार शेश क्रेम्प	1	PIECES	Yes	5 FEET
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	G Cramp 4 Inch जी क्रेम्प	2	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Miter Cramp मायटेर क्रेम्प	1	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Hand Drill <mark>हैंड ड्रिल</mark>	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Plane Brace प्लेन ब्रेस	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Augur आगार	2	PIECES	NO	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Flat Drill Bits फ्लैट ड्रिल बिट	2	SETS	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Center Drill Bit सेन्टर ड्रिल बिट	3	SETS	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Expansion Bits एक्सपेंशन बिट	3	SETS	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Rasp File	5	PIECES	Yes	

Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Files (Different Types) In Continiuation	5	SETS	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Triangular File	10	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Pincer	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Nail Punch	2	SETS	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Screw Driver (+ -) Different Type	6	SETS	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Oil Stone (Carburandum Stone)	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Sand Paper	10	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Emery Paper	10	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Ear Protector	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Face Mask	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Goggles (Safety Glass)	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Safety Shoes	1	PAIR	No	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Apron	1	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Hand Gloves	3	PIECES	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Electric Planer	1	UNIT	Yes	

Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Electric Router	1	UNIT	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Electric Circular Saw	1	UNIT	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Electric Drill	1	UNIT	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Jig Saw Machine	1	UNIT	Yes	
Furniture & Fittings	FFS/Q0102	Carpenter - Wooden Furniture	4	Nails Of Different Type	1	KILOGRA M	Yes	